Work Orde Thursday, Octob			AM										Page 1
Revision ID:	D206-642-51				Accept					Setup	Start Stop	1 302 (3) 0 1	
	10/28/2010 11/12/2010		Oty: 1.00 Oty: 1.00			Cust Item l Customer:						110011101	
Approvals:	Process Plan	n:	K	Date://///////Date:	Tooling: SPC (Y/N):		ate:			Run	Start Stop		[[[]
Sequence ID/ Work Center II		Operati Descrip			Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accep Qty	t Re		Reject Number	Insp. Stamp
Draw Nbr	Revis	sion Nb	r									•	
INN-D206-642	Rev I	М											
DC Document Control		DOCUM	ENT CONTR Memo Photocopy	OL bluefile and create labels p	0.00 0.00 er PPP D206-642-511CH	IG004			_M/[10	12	10 (1)
110 Packaging Packaging		Pick Kit	Memo		0.00					<u></u>	- 4/2	1,0	
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Dart Aerospa	ce Ltd
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W/O: DATE STEP			WO	RK ORDER CHANG	ES J						
DATE	STEP	PRO	OCEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
Part No	Part No: PAR #: Fault Category: NCR: Yes No DQA:						Date:	 Date:			
	Re	solution:	WORK ORDER CHANGES PROCEDURE CHANGE By Date Qty Chief Eng / Prod Mgr C								
NCR:			WORK ORDE	ER NON-CONFORMA	NCE (NCR)					
DATE	OTED	Description of NC				Verific	Verification		Approval		
DATE	STEP	Section A							QC Inspector		
											
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NOTE: Date & initial all entries

Work Order ID 63381

Required Date: 11/12/2010

Thursday, October 28, 2010 10:34:29 AM



Page 2

Item ID:

D206-642-511

Accept



Setup Start

Stop



Revision ID:

Item Name:

Float Skidtube LH

Start Date:

10/28/2010

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID: Customer:

Tool ID

Reference:

Approvals:

Process Plan: _____

QC:

Date:

Tooling: Date:

SPC (Y/N):

Set Up/

0.00

0.00

Run Hours

Date:

Tool # Plan

Code

Date:

Run

Reject

Qty

Start



Stop

Sequence ID/ Work Center ID

130

Packaging Packaging

Packaging

Operation

Description

Identify and pack for shipping as per PPP D206-642-511

Location:

Nevik

140

OC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Accept

Qty

Reject

Insp. Number Stamp

10/12/13 MF (0-12-10

Dart Ae	rospace	e Ltd						3 /
W/O:			W	ORK ORDER CHANGES			کمس	· · · · · · · · · · · · · · · · · · ·
DATE	STEP	PRO	OCEDURE CH	ANGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	•	PAR #:	Fault Cat	tegory:N	CR: Yes	No DQA:	Date: _	
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NCR:			WORK ORI	DER NON-CONFORMANC	E (NCR)		
DATE	0755	Description of NC		Corrective Action Section B	Section B Verification			A == =================================
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	otion Sign & Date		Approval Chief Eng	Approval QC Inspector

NCR:			WORK ORDI	ER NON-CONFORMAN	CE (NCR)			
		Description of NC		Corrective Action Section B	Verification			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspector
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						,		

NOTE: Date & initial all entries

Picklist Print

Thursday, October 28, 2010 10:34:34 AM

Work Order ID: 63381

Parent Item:

D206-642-511

Parent Item Name: Float Skidtube LH



Start Date: 10/28/2010

Required Date: 11/12/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:B□05.09.23□ Revised per D206-642 Rev. J□KJ/JLM□

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

JLM EC

IPP rev D 07.06.06

added K642-511 IPP Rev:E 07-12-05 ECN 1080p Rev L DD verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-541	HA HALIMATA DIN BARA HALI	Manufactured	No			120	Each	1.0000	1	63	377	4)

Replacement Skidtube	
	Location
	D0050

Loc Qty Loc Code FG073 34772

120

K642-511 Manufactured No

Each 0.0000

63387 Ce/Apr/10



saddle kit 642-511

Dart Ae	rospace	e Ltd		·					
W/O:			W	ORK ORDER CHANGE	ES				* * C.
DATE	STEP	PRO	CEDURE CHA	NGE	Ву	Date	Qty	Approval S Chief Eng / Prod Mgr	Approval QC Inspector
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	s No DQ	A:	_ Date: _	
	Re	esolution:	Dispositio	n:	QA: N/C	Closed:		Date: _	
NCR:		\	WORK ORD	ER NON-CONFORMA	NCE (NC	R)			
DATE	STEP	Description of NC			Sign & Verification			Approval	Approval
-		Section A	Chief Eng	Action Description Chief Eng	Dat		ion C	Chief Eng	QC Inspector
	1 1								

NCR:		WORK ORDER NON-CONFORMANCE (NCR)											
		Description of NC		Corrective Action Section B	Verification	Approval	Annuaval						
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	Approval QC Inspector					
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NOTE: Date & initial all entries